



ONLY APPROVED OPERATORS ALLOWED TO USE MACHINERY. CHECK GENERAL SAFETY RULES BEFORE OPERATION.

Spindle Moulder

Risks:

1. Wood Chips in eyes/Noise
2. Cutters rotating at high speed
3. Striking
4. Kickback from work piece

Safety Controls:

1. Wear safety glasses/ear muffs
2. Keep fingers clear of cutters
3. Ensure guards are in place
4. Wait for cutter to stop
5. Ensure tooling is secure in spindle
6. Follow correct cutting direction

Procedure:

1. Ensure that the cutter tooling is secure in the spindle
2. Adjust work piece gauges and guides
3. Ensure guards are in place
4. Ensure dust extraction on and shut off gate is 'open'
5. Switch on and wait for cutter to reach full speed
6. Always feed the work against the rotation of the cutter
7. Hold work piece in position against guides- beware of 'Kick Back'
8. Use push sticks where required for small work pieces
9. Switch off at machine. Not at the wall
10. When cutter rotation stops, remove work piece
11. Clean up

