



**ONLY APPROVED OPERATORS ALLOWED TO USE MACHINERY. CHECK GENERAL SAFETY RULES BEFORE OPERATION.**

### *Planer/Thicknesser*

#### **Risks:**

1. Risk of entanglement
2. Wood Chips in eyes/Noise
3. Cutters rotating at high speed
4. Striking
5. Kickback from work piece

#### **Safety Controls:**

1. Eliminate loose clothing/long hair
2. Wear safety glasses/ear muffs
3. Keep hands clear of cutters
4. Ensure guards are in place
5. Do not stand behind work piece
6. Follow correct cutting direction

#### **Procedure:**

1. Adjust depth of cut for light pass-make small cuts
2. Adjust work piece gauges and guides
3. Ensure guards are in place
4. Ensure dust extraction on and shut off gate is 'open'
5. Switch on and wait for cutter to reach full speed
6. Always feed the work against the rotation of the cutter
7. Hold Work piece in position against guides-beware of 'Kick Back'
8. Use push sticks where required for small work pieces
9. Switch off at machine- not at the wall
10. When cutter rotation stops, remove work piece
11. Clean up

